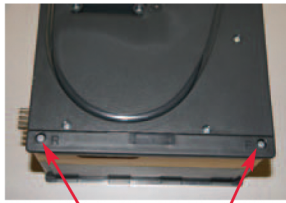


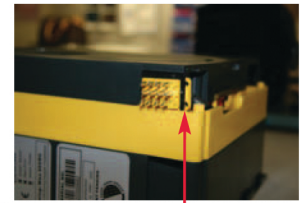
PROCESS TO MOVE CONNECTOR FROM ONE SIDE TO THE OTHER.



① Remove two Phillips screws.



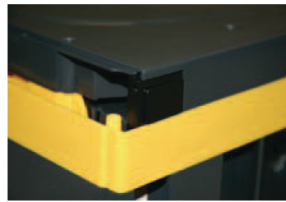
② Lift plastic strip off of Hopper.



③ Remove connector insert.
See Ref. A



④ Remove connector.



⑤ Remove insert assembly.



⑥ Place insert plate on opposite side.
"L" piece must always be on top.



⑦ Place connector with "L" insert on top in opposite location.



⑧ Make sure connector pins line up with socket on baseplate. If not remove, rotate 180° and repeat step 7.



⑨ Dress cable in channel.



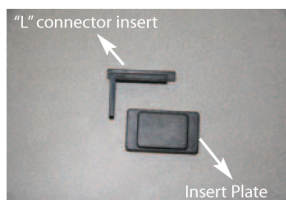
⑩ Check to make sure insert plate is secure.



⑪ Place strip back over cable.



⑫ Insert two Phillips screws and tighten.
DO NOT over tighten.



Ⓐ Reference insert assembly.

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